

5/14

DART AEROSPACE LTD	Work Order:	22762
Description: Console Side RH (206 Hi-Slope)	Part Number:	D2602-2
Note: Issue with Part Number D2602-1		
Dwg: D2602 Rev. A1	Qty:	20
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler Note: To be made in multiples of 10	HF	05.03.17	20
2	MV	Cut Blank per template DT8243 Material: 2024-T3 (QQ-A-250/4) 0.040" thick (M2024T3S.040) Batch M16302	EP	05/04/05	20
3	MV	Machine as per Folio FA145 and Dwg D2602 Stack of 10 Identify as D2602-2	EP	05/04/06	20
4	QC2	Inspect parts as they come off the CNC machine	EP	05/04/06	20
5	QC8	Second check	EP	05.04.06	20
6	GA	Deburr	BB	05/04/11	20
7	GB	Form as per Dwg D2602	BB	05/04/12	20
8	QC5	Inspect work to Step 7	BB	05/04/15	20
9	FP	Acid etch and Alodine as per QSI 005 4.1.	ML	05.04.15	20
10	QC3	Inspect work to Step 9	ML	05.04.15	20
11	ST	Identify and Stock	ML	05-04-15	20
12	AC	Cost / part 14.92	SG	05.04.19	20
13	DC	Close W/O / 4.71 Inspect Level 21	HF	05.04.26	20

Rev	Date	Change	Revised By	Approved
A	96.07.27	New Issue		
B	98.05.08	Added drawing revision	KB	
C	98.11.25	Added Inspection Levels	DM	
D	02.06.04	Added Alodine finish TSR 1290	NG	
E	04.02.25	Reformat	KJ/RF	✓

RELEASED

4/11/04/05/06

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector
						u	

WORK ORDER NON-CONFORMANCE (NCR)								
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05/04/12	7	parts .005 .010 Some parts have 3 to 4 more than tolerance	CP	when bending: pair up similar parts & maintain 0.674" flange dimension REF: W/O 22761	SB 05/04/12	AB 05.04.26	CP 05.04.26 per QSI 42	18 05.04.26

Part No: D2602-2

PAR #: _____

Fault Category: Prod./lab/ machine NCR: Yes No DQA: 

Date: 05/04/26

NOTE: Date & initial all entries

QA: N/C Closed: 

Date: 05.04.26

DART AEROSPACE LTD	Work Order:	22762
Description: Console Side LH/RH	Part Number:	D2602-1/2
Inspection Dwg: D2602	Rev: A1	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

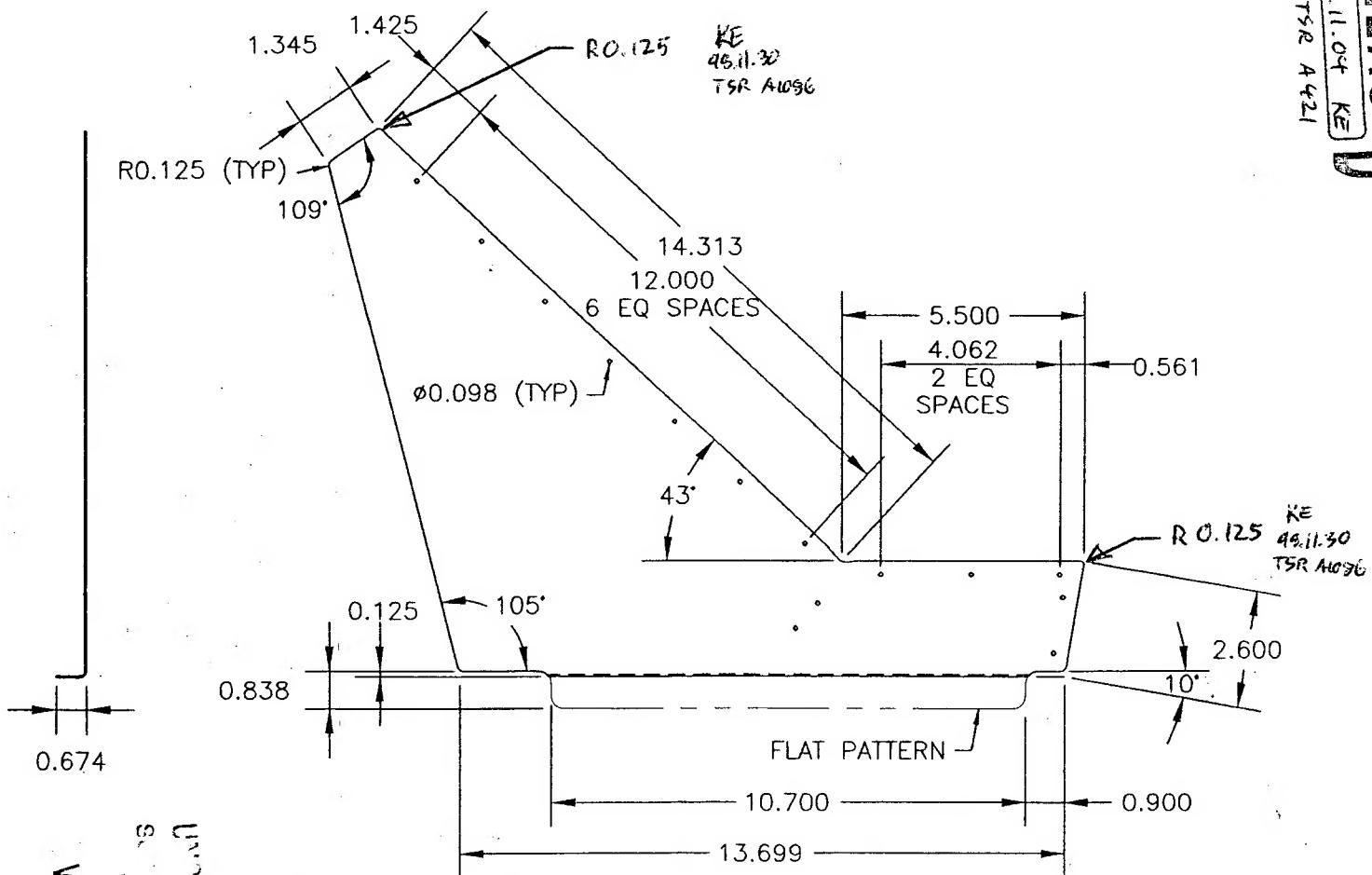
Measured by:	Ed	Audited by:	Ed G.	Prototype Approval:	N/A
Date:	05/04/06	Date:	05/04/06	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.02.25	New Issue	KJ/RF	[Signature]

RELEASED

RELEASED
97.11.04 KE

DESIGN <i>JK</i>	DRAWN BY <i>BW</i>	DART AEROSPACE LTD		
		VICTORIA INTERNATIONAL AIRPORT, CANADA		
CHECKED <i>JK</i>	APPROVED <i>JK</i>	DRAWING NO. D2602	REV. A	SHEET 1 OF 1 SCALE 1:4
DATE 97.10.22	TITLE CONSOLE SIDE	D2602 WAS D206-547-21/-22		
A <i>Great</i>	v2.06.04	ADD FINISH		



MATERIAL: 2024-T3 (QQ-A-250/4) 0.040 THICK
PROFILE CONTROLLED BY FOLIO H2602

PROFILE CONTROLLED
BEND RADIUS 0.093

BEND RADIUS 0.093

FINISH CHEMICAL
D2602-1 SHOWN

D2602-1 SHOWN
D2602-2 OPPOSITE

D2602-2 OPPOSITE

WORK ORDER NO. 22762 COPY

Job Costing Report

Dart Aerospace Ltd.
HawkesburyMar 17, 2005
02:16 pm

Work Order No : 0022762
 Project Name : D2602-2
 Project For : WK514
 Work Order Type : Main
 Main WO Number :
 House Part Number : D2602-2
 Description : Console Side Hi Slope
 Manufactured : Yes
 Amount Req'd : 20
 Amount Done : 0
 Start Date : 03-17-05
 Est Finish Date : 04-07-05
 Act Finish Date :
 Drawings Reqd : No
 Ok for Approval :
 Approval Rec'd :
 Department Code:
 Burden Flags : NNNNNNN
 WO Status : Open
 Invoice State : Not Invoiced
 Invoice Date :
 Invoice Number :
 Invoice Amount : 0.00
 Order Entry No :
 OE Value : 0.00
 Est Mark Up : 0.000%
 Actual Mark Up : 0.000%

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Mark up	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/(Loss)	0.00	0.00